

DART AEROSPACE LTD

Work Order:

21711

Description: Wearpad

Part Number:

D2648-3

Dwg: D2648 Rev. D

Qty:

400

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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller RF 02.05.12 Dwg not required	JS	04.10.18	400
2	PG	Issue P/O: 7006489 Email or ship DXF file to vendor Make per Drawing D2648-1 Material release note required	JS	04.10.10	400
3	RG	Receive and Inspect for transit damage Ensure the material release note attached	JS	04.11.09	358
4	QC6	Inspect dimensions	JS	04.11.12	358
5	GA	Deburr if necessary	JS	04.11.12	358
6	GB	Form as per Dwg D2648 on CNC brake using Jigs DT 8261 and DT 8326 and identify as D2648-3	JS	05/05/02	298 PTO
7	WS	Weld as per Dwg D2648 using Jig DT 8210 Qty Description Batch A/R 7560Hardcoat M17432	CPL	05/05/17	110
8	WS	Remove any weld that penetrated through Wearpad if necessary	CPL	05/05/17	110
9	QC9	Inspect weld	JS	05.05.17	110
10	QC5	Inspect work to Step 9	JS	05.07.04	110
11	FP	Powder Coat Grey (RAL-7012) (Ref. 4.3.5.5) per QSI 005 4.3	JS	05.07.04	110
12	QC3	Inspect Powder Coat	JS	05.07.04	110
13	FP	Identify and Stock	JS	05.07.04	110
14	AC	Cost / part 4.35	JS	05.07.05	110
15	DC	Close W/O 4.52 Inspect Level 21	JS	05.07.15	110

Rev	Date	Change	Revised By	Approved
A	97.12.04			
B	99.04.09	Re-format	DM	
C	00.06.22	Removed P/O for powder coat	EC	
D	00.11.15	Removed Bending	EC	
E	02.09.18	Re-format; Incorporated D2648-1	KJ	

RELEASED
02/09/18 RF

10
11
12

20
21

Dart Aerospace Ltd.
Hawkesbury

Job Costing Report

Oct 18, 2004
10:19 am

Work Order No : 0021711C
Project Name : D2648-3
Project For : WK448
Work Order Type : Main
Main WO Number :
House Part Number : D2648-3
Description : Wearpad
Manufactured : Yes
Amount Req'd : 400
Amount Done : 0
Start Date : 10-18-04
Est Finish Date : 11-25-04
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00	0.00	0.00
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00	0.00	0.00
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00	0.00	0.00
Packaging Cost	0.00	0.00	0.00	0.00	0.00
PerHead Hours	0.00	0.00	0.00	0.00	0.00
PerHead Cost	0.00	0.00	0.00	0.00	0.00
Sc. Hours	0.00	0.00	0.00	0.00	0.00
Sc.	0.00	0.00	0.00	0.00	0.00
den	0.00	0.00	0.00	0.00	0.00
al Cost	0.00	0.00	0.00		
gin	0.000	0.000	0.00		
ling Cost	0.00	0.00			

Labour Hrs/Amount Done	Estimated	Actual
Profits/(Loss)	0.00	0.00
	0.00	0.00